

LOCTITE ECCOBOND UV 9052

February 2016

PRODUCT DESCRIPTION

LOCTITE ECCOBOND UV 9052 provides the following product characteristics:

Technology	Acrylate
Appearance	Translucent light blue
Product Benefits	<ul style="list-style-type: none"> • One component • Fast UV cure • Withstands exposure to ink • Cures in shadowed areas • No stringing
Dispense Method	Pneumatic or Positive displacement dispensers
Cure	Ultraviolet (UV)/ moisture
Application	Encapsulant
Typical Applications	ink jet applications
Key Substrates	Silicon, Plastics and Variety of substrates

LOCTITE ECCOBOND UV 9052 is a single component, UV light/moisture curable adhesive for ink jet applications.

TYPICAL PROPERTIES OF UNCURED MATERIAL

Thixotropic Index	6
Viscosity, TA-AR 1000, mPa·s (cP):	
40 mm Parallel Plate:	
@ 5sec ⁻¹	41,000
@ 50sec ⁻¹	6,400
Shelf Life @ -20°C, days	91
Flash Point - See SDS	

TYPICAL CURING PERFORMANCE

Recommended UV Cure

Light Source and Condition:	
Medium pressure mercury vapor lamp	
Doped UV Lamp	
Lamp Power, Joule	0.5 to 1
Recommended Dose, seconds	5 to 10
Depth of cure, mils	>125

Moisture cures occurs at ambient temperature and humidity.

The above cure profile is a guideline recommendation. The speed and depth of cure will depend on the UV intensity measured at the product surface.

TYPICAL PROPERTIES OF CURED MATERIAL

Physical Properties :

Hardness, Shore A, after UV Cure	>40
Hardness, Shore D, after UV/Moisture Cure	>30
Photo DSC (DPC) @ peak, minutes	2.1

GENERAL INFORMATION

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

DIRECTIONS FOR USE

1. After unsealing pouches and removing tubes, store tubes at room temperature in a humidity controlled cabinet at a maximum of 30% RH.
2. The compressed air used for dispensing should have a dew point of -40°C or lower. This will eliminate any moisture that could cure material between the piston and tube wall, possibly causing the piston to bind.
3. Usable shelf life may vary depending on method of application and storage conditions.

Not for product specifications

The technical data contained herein are intended as reference only. Please contact your local quality department for assistance and recommendations on specifications for this product.

Storage

Store product in the unopened container in a dry location. Storage information may be indicated on the product container labeling.

Optimal Storage : -20 °C

Material removed from containers may be contaminated during use. Do not return product to the original container. Henkel Corporation cannot assume responsibility for product which has been contaminated or stored under conditions other than those previously indicated. If additional information is required, please contact your local Technical Service Center or Customer Service Representative.

Conversions

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$
 $\text{kV/mm} \times 25.4 = \text{V/mil}$
 $\text{mm} / 25.4 = \text{inches}$
 $\text{N} \times 0.225 = \text{lb}$
 $\text{N/mm} \times 5.71 = \text{lb/in}$
 $\text{psi} \times 145 = \text{N/mm}^2$
 $\text{MPa} = \text{N/mm}^2$
 $\text{N}\cdot\text{m} \times 8.851 = \text{lb}\cdot\text{in}$
 $\text{N}\cdot\text{m} \times 0.738 = \text{lb}\cdot\text{ft}$
 $\text{N}\cdot\text{mm} \times 0.142 = \text{oz}\cdot\text{in}$
 $\text{mPa}\cdot\text{s} = \text{cP}$

Disclaimer**Note:**

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Belgium NV, Henkel Electronic Materials NV, Henkel Nederland BV, Henkel Technologies France SAS and Henkel France SA please additionally note the following:

In case Henkel would be nevertheless held liable, on whatever legal ground, Henkel's liability will in no event exceed the amount of the concerned delivery.

In case products are delivered by Henkel Colombiana, S.A.S. the following disclaimer is applicable:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law.

In case products are delivered by Henkel Corporation, Resin Technology Group, Inc., or Henkel Canada, Inc. the following disclaimer is applicable:

The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose

methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, **Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits.** The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

Trademark usage

Except as otherwise noted, all trademarks in this document are trademarks of Henkel Corporation in the U.S. and elsewhere. ® denotes a trademark registered in the U.S. Patent and Trademark Office.

Reference 1